Read before installation.
All bolts have to be finaly tighten after installation all parts on vehicle.

Honda CRF 300 Rally

ID:3016215

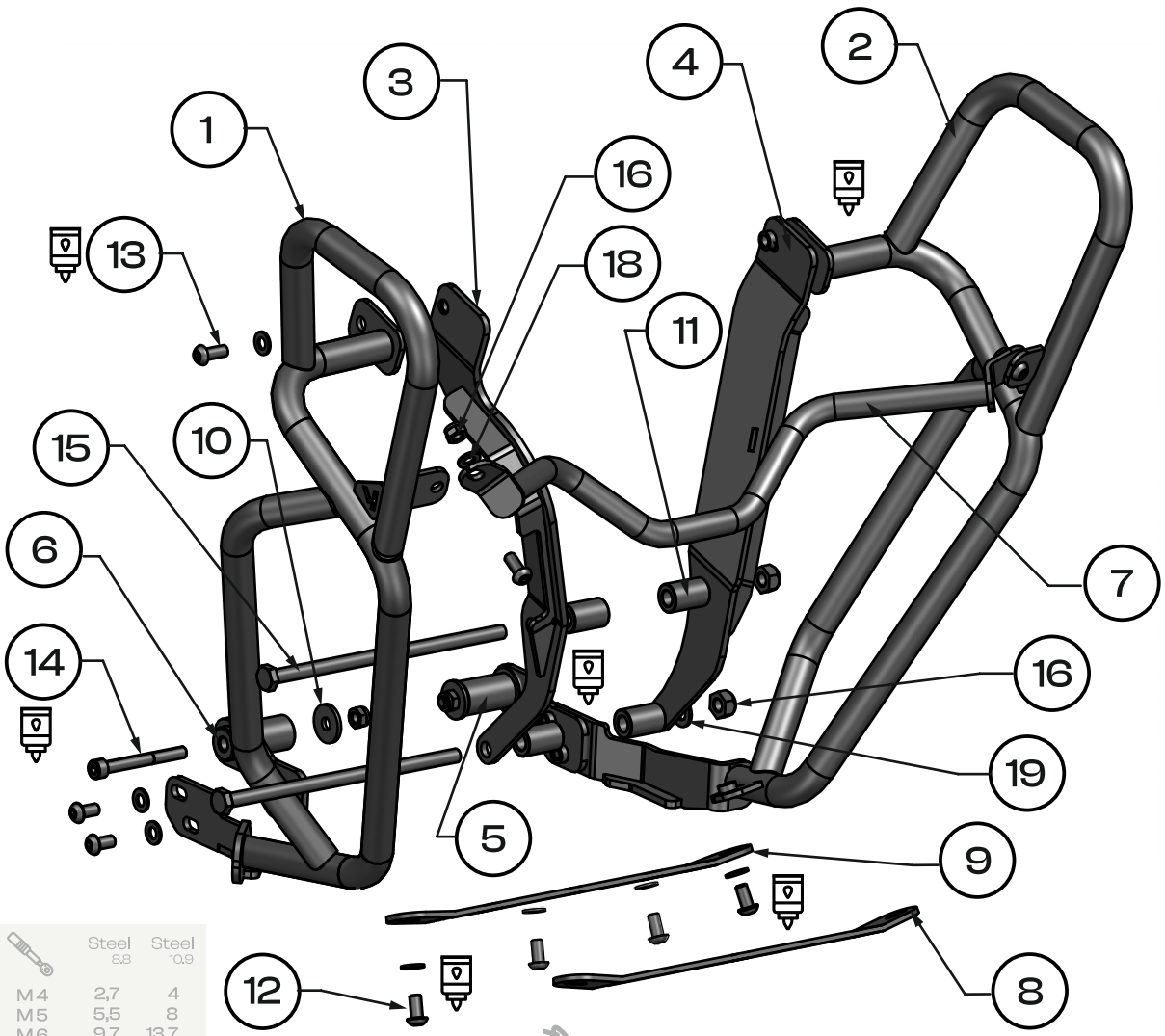


Fig. 1

	Steel 8.8	Steel 10.9
M4	2,7	4
M5	5,5	8
M6	9,7	13,7
M8	23	33
M10	47	66
M12	80	116
M14	130	184
M16	196	287
M18	270	395
M20	385	560

1 Right crash bar 1x	2 Left crash bar 1x	3 Right bracket 1x	4 Left bracket 1x
5 Right Low Mount 1x	6 Left Low Mount 1x	7 Crash bar Connector 1x	8 Flat Link
9 Flat Link 1x	10 Washer 2x D27xd9xH3	11 Sleeve 4x D20xd11xH30	12 Bolt 8x M8x16-DIN 7380
13 Bolt 4x M8x20 -DIN 7380	14 Bolt 2x M8x70 -DIN 912	15 Bolt 2x M10x200 -DIN 931	16 Nut 2x M10-DIN 985
17 Nut 4x M8-DIN 985	18 Washer 13x M8-DIN 125	19 Washer 2x M10-DIN 125	

Part [9] is mounted when installing with the product YAKK EXP ID:3016216 – skid plate, while part [8] is used with the original Honda plate.

one person · use a medium-stregth · tighten with torque · OEM Original Equipment Manufacturer

Read before installation.
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Remove the original side cover using the appropriate wrenches from the tool set. The right and left side covers can beremoved in the same manner. **[Fig.2]** Carefully loosen and remove the engine mounting bolts - OEM. **[Fig.3]**

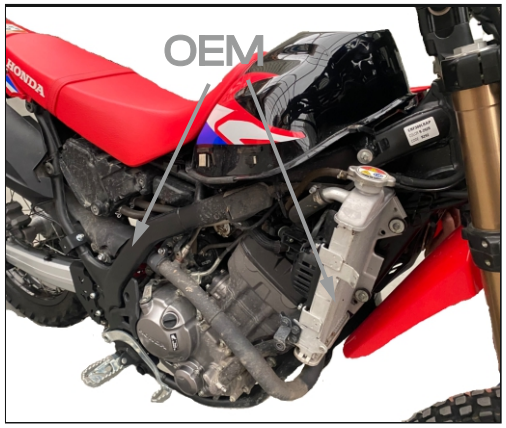


Fig. 2



Fasten the Right Bracket **[3]** and Left Bracket **[4]** using the spacer sleeves **[11],** with bolts **[15]** - M10x200 (DIN 931), through washer **[19]** and nut **[16]**. Make sure to place the OEM spacer sleeve between the engine and the frame. **[Fig.4],[Fig.5],[Fig.6],**

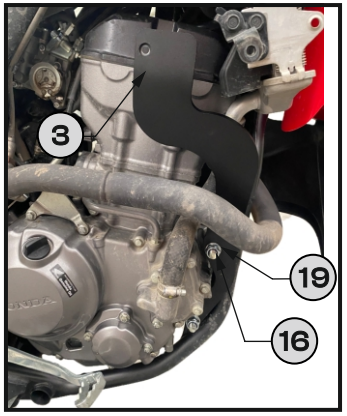
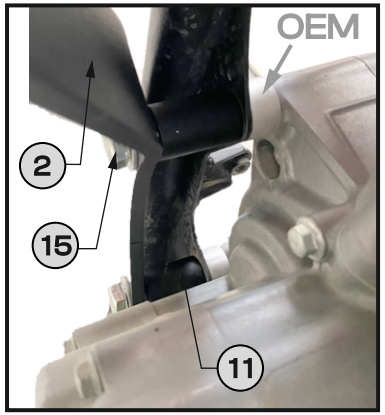


Fig. 4



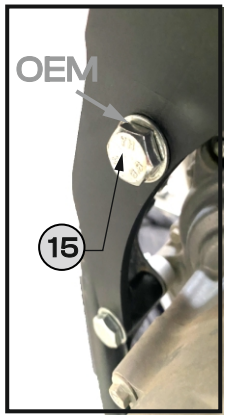


Fig. 5



Fig. 6

After fastening **[3]** and **[4],** reinstall and tighten the side cover and the OEM skid plate. Ensure that all snap-fit points are properly engaged.

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Insert **[6]** and **[5],** then fasten with bolt **[14]** M8x70 DIN 912, securing with nut **[17]** and washer **[10]**. Make sure that parts **[6]** and **[5]** are installed on the correct side. **[Fig. 7], [Fig. 8], [Fig. 9].**

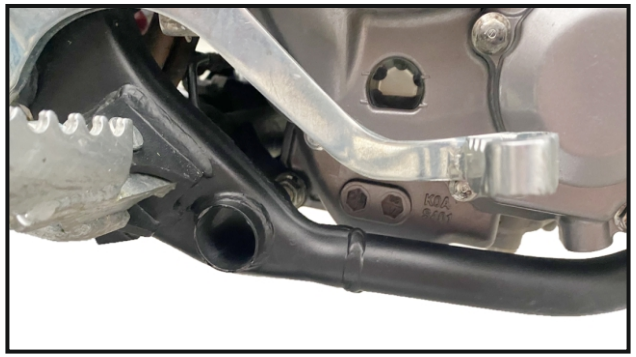


Fig. 7

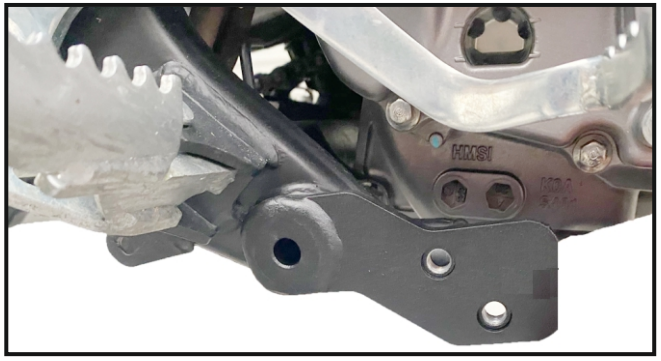


Fig. 8

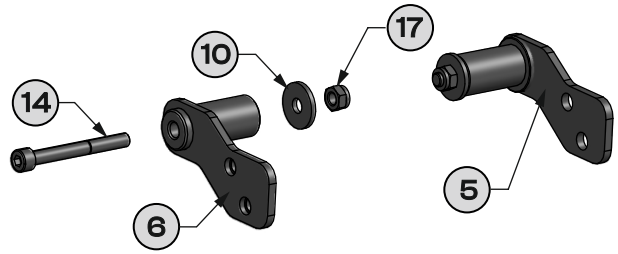


Fig. 9

Fasten the Right crash bar **[2]** at the top using bolt **[13]** – M8x20 (DIN 7380) and washer **[18]** to the Right Bracket **[3],** then use bolt [12] – M8x16 DIN 7380 and washer **[18]** to attach it to the Right Low Mount **[5],** which is fixed to the Right Crash Bar. Repeat this step on the other side of the motorcycle. Use medium-strength threadlocker. **[Fig. 10], [Fig. 11], [Fig. 12],**

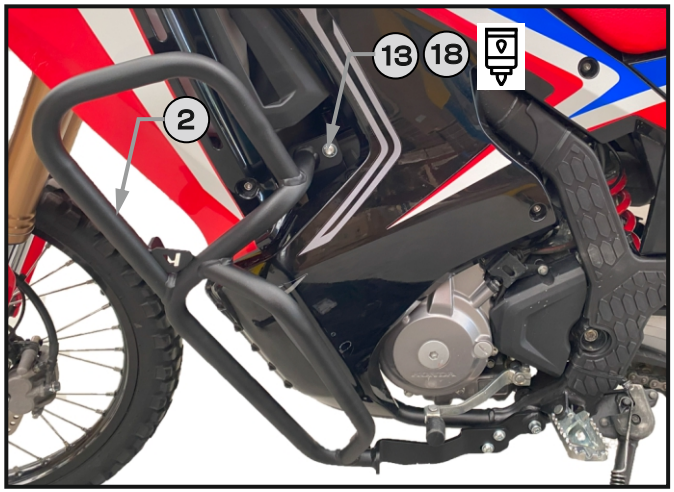


Fig. 10

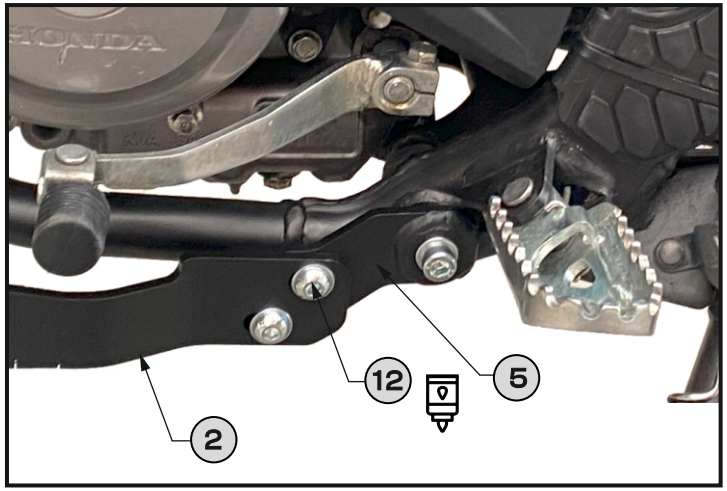


Fig. 11

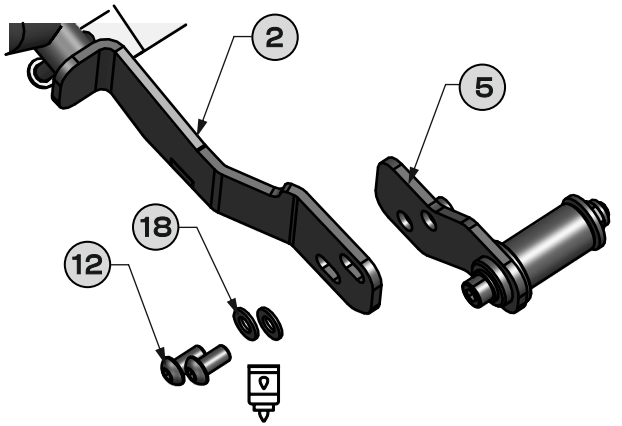


Fig. 12

one person | use a medium-stregth | tighten with torque | **OEM** Original Equipment Manufacturer

Read before installation.

All bolts have to be finaly tighten after install ation all parts on vehicle.

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Fasten **[7]** crash bar connector to **[1]** Right crash bar and **[2]** Left crash bar using bolts **[13]** – M8x20 DIN 7380, securing with nuts **[17]** – M8 DIN 985 and washers **[18]. [Fig. 13], [Fig. 14].** Fasten **[8]** – Flat Link (or alternative **[9]**, depending on configuration) to the crash bars **[1]** and **[2]** using bolts **[12]** – M8x16 DIN 7380 and washers **[18]** . Align the crash bars so that they are centered with the motorcycle's axis, then tighten all bolts to the correct torque. Use medium-strength threadlocker.**[Fig. 1], [Fig. 15], [Fig. 16],**

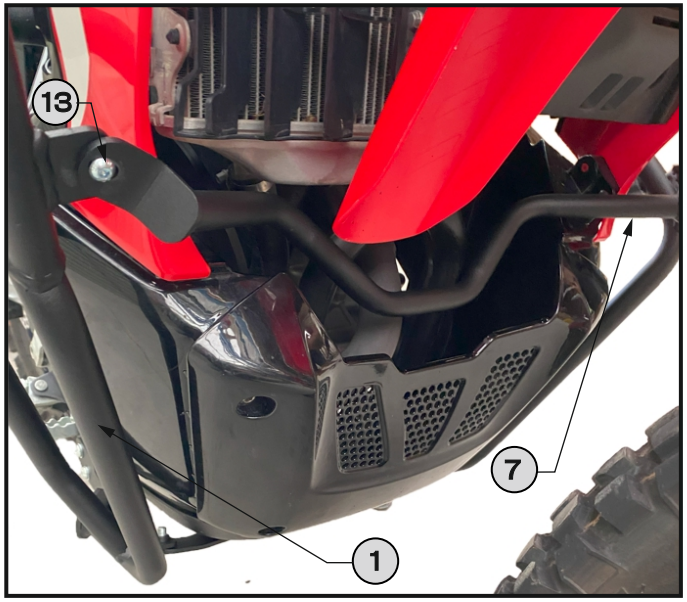


Fig. 13

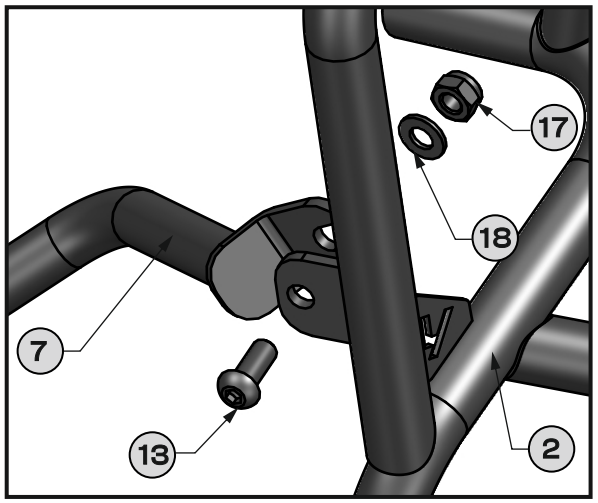


Fig. 14

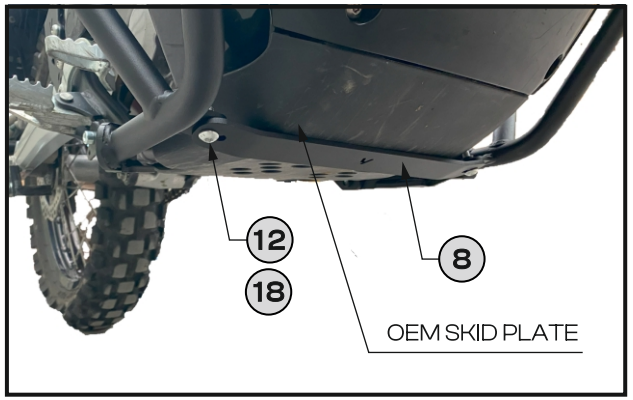


Fig. 15

Crash bars in combination with the YAKK exp skid plate ID:3016216).

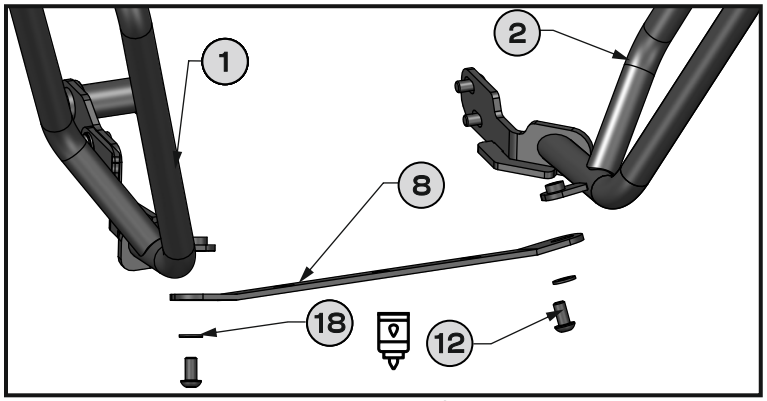


Fig. 16

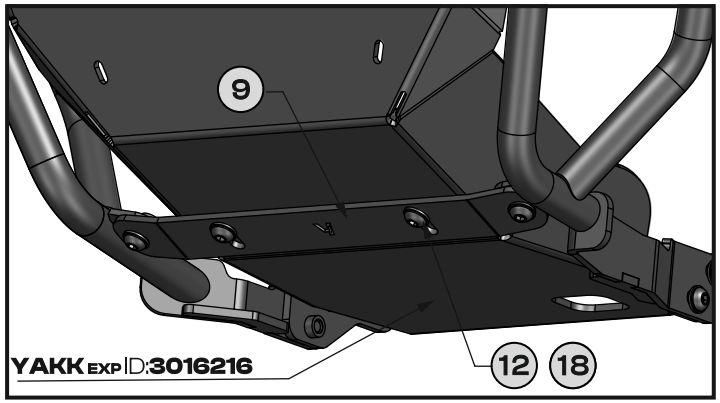


Fig. 17



Fig. 18

one person | use a medium-stregth | tighten with torque | OEM Original Equipment Manufacturer

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assembly instructions

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EXPLORE POSSIBILITIES