Read before installation.
All bolts have to be finaly tighten after installation all parts on vehicle.

Side pannier luggage rack

Honda CRF 1100 -23

ID:3081374

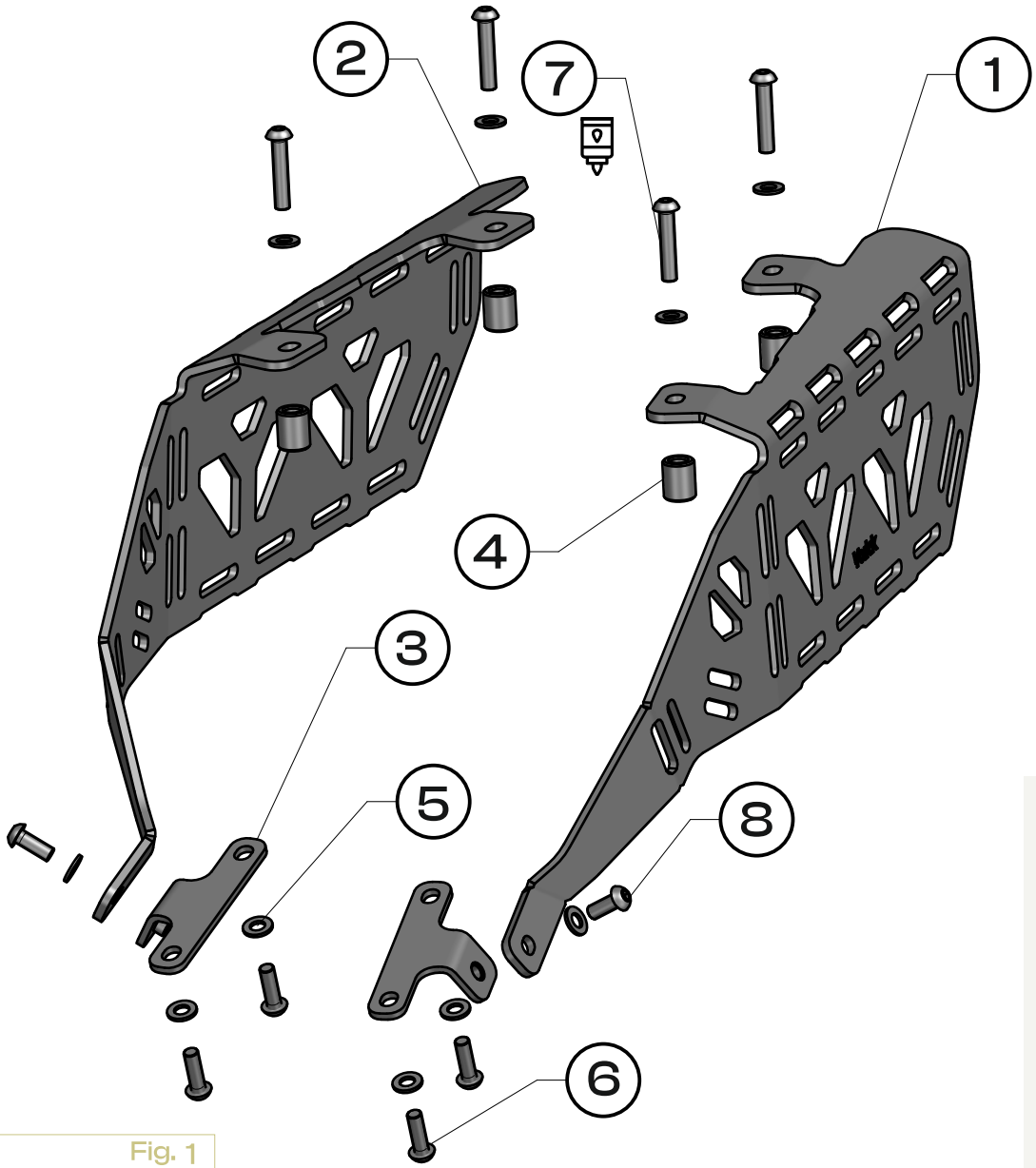


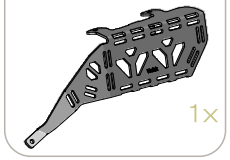
Fig. 1

	Steel 8,8	Steel 10,9	Steel 12,9
M4	2,7	4	4.9
M5	5,5	8	9.8
M6	9,7	13,7	16
M8	23	33	40
M10	47	66	83
M12	80	116	150
M14	130	184	240
M16	196	287	350
M18	270	395	490
M20	385	560	690

1 Right luggage rack — 1×



2 Left luggage rack — 1×



3 Bracket — 2×



4 Spacer — d9xD17xH21 — 4×



5 Washer — M8-DIN 125 — 10×



6 Bolt — M8x25 -DIN 7380 — 4×



7 Bolt — M8x40 -DIN 7380 — 4×



8 Bolt — M8x20 -DIN 7380 — 2×



one person · use a medium-stregth · tighten with torque · OEM Original Equipment Manufacturer

Yakk EXP

assembly instructions

yakkexp.com

EXPLORE POSSIBILITIES

!!! Initially, attach the screws loosely.
After assembling everything together, tighten them with the appropriate force.

1. Remove the bolts securing the passenger footrest brackets. **[Fig. 2]**
2. Reinstall the passenger footrest brackets together with Bracket [3], securing them using bolts [6] and washers [5]. Use a medium-strength adhesive. **[Fig. 1], [Fig. 3]** , **[Fig. 6]**
3. Loosen the exhaust muffler, then remove the exhaust muffler mounting bracket. **[Fig. 4],**
4. Reinstall the exhaust muffler mounting bracket together with Bracket [3], securing them using bolt [6] and washer [5]. Use a medium-strength adhesive. **[Fig. 1], [Fig. 5]** , **[Fig. 7]**







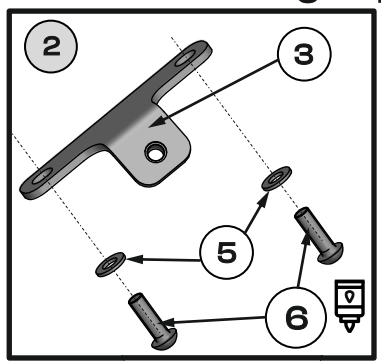


Fig. 6

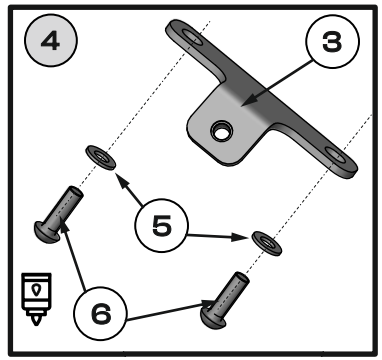


Fig. 7

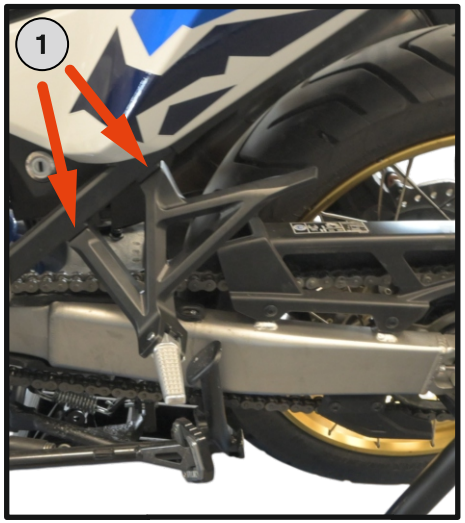


Fig. 2

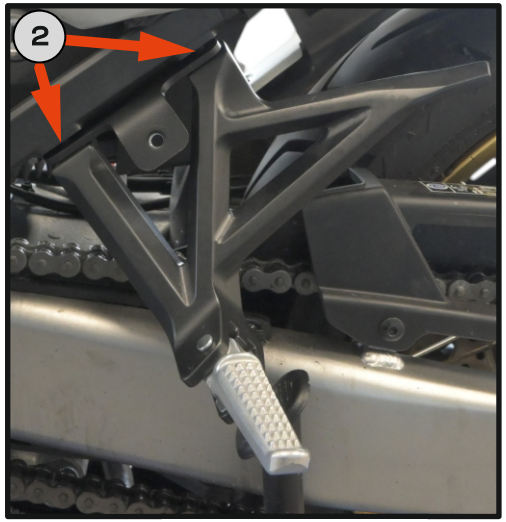


Fig. 3



Fig. 4

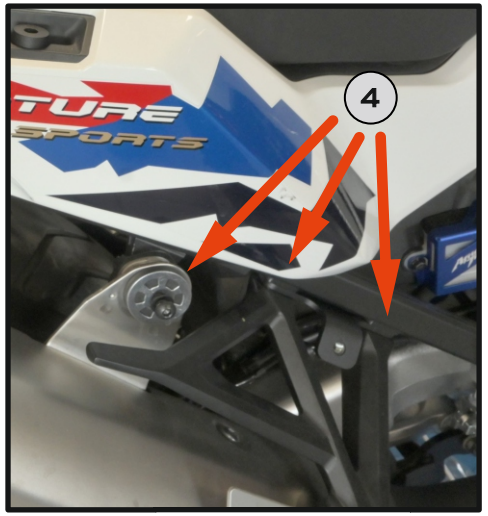


Fig. 5

!!! Initially, attach the screws loosely.
After assembling everything together, tighten them with the appropriate force.

5. Mount the left luggage rack **[2]** at the bracket **[3]** using bolts **[8]** and washers **[5]**.
Apply medium-strength threadlocker. **[Fig. 1], [Fig. 8]** , **[Fig. 9]**

6. Loosely fasten the left luggage rack **[2]** at the specified mounting points using bolts **[8]**, washers **[5]** and spacers **[4]**.
Apply medium-strength threadlocker. **[Fig. 1], [Fig. 8]** , **[Fig. 9]**

7. 8. Install the Right Luggage Rack **[1]** in the same manner as the Left Luggage Rack, using the corresponding bolts, washers, and spacers. Apply a medium-strength threadlocker. **[Fig. 1], [Fig. 10]**

Tighten all bolts to the specified torque for their respective sizes.

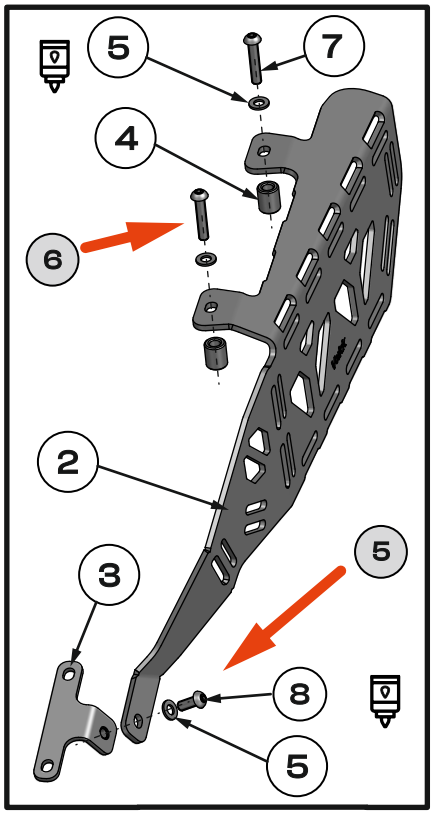
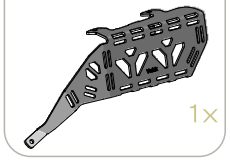


Fig. 8

1 Right luggage rack	2 Left luggage rack	4 Spacer	5 Washer	6 Bolt	7 Bolt	8 Bolt
						
1x	1x	d9xD17xH21 4x	M8-DIN 125 4x	M8x25 -DIN 7380 4x	M8x40 -DIN 7380 4x	M8x20 -DIN 7380 2x

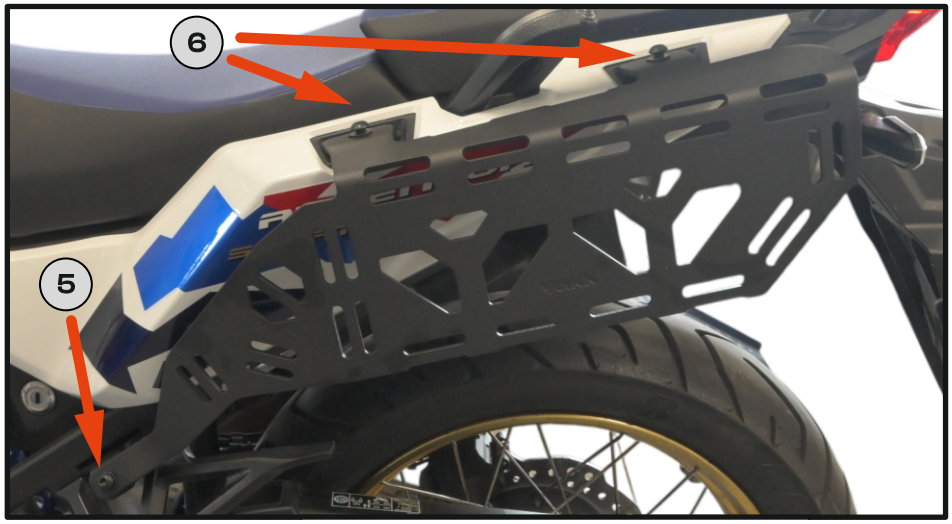


Fig. 9

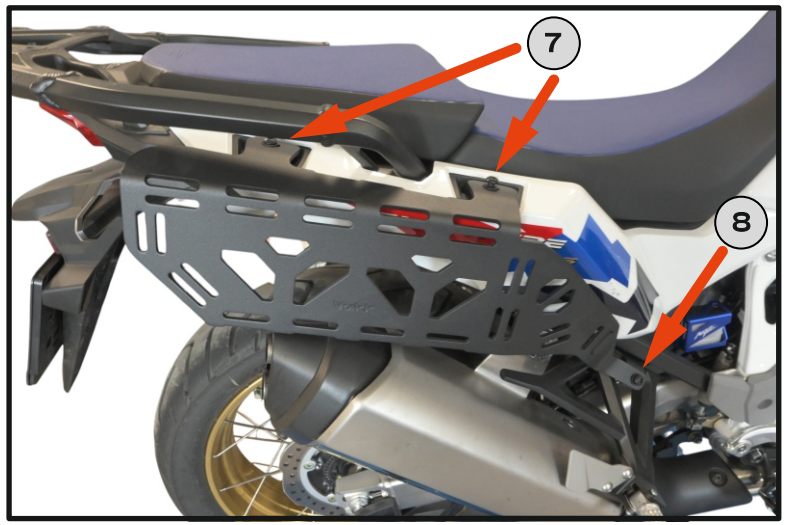


Fig. 10